



Machine

Inventory N° **16869**
Description **CNC plate rolling machine**

Brand **HTC**
Model **45CF**
Serial No **20014502-4Z**
Year **2001**



Heading

Number of axis **4**
Diameter of electrode wire: **1.40 - 4.50 mm**
Internal diameter **75 mm**

Over-all dimensions

Over-all-dimension (length-width-height) **1900x1900x1800 mm**
Weight **2500 Kg**

Accessories

Stock reels **1**
Camera **1**

Pictures



HD pictures and videos on request.

All data such as technical specifications, weight, dimensions, illustrations are indicative and subject to change without notice.



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2.1 Caractéristiques techniques de la machine HTC45CF

| | |
|----------------------------------|----------------------------|
| Diamètre du fil | 1,5 - 4,5 mm |
| Axe FO (Alimentation) | 40.01 mm |
| Valeur minimale de programmation | 120 Cycles second |
| Vitesse maximale | (70 m/min max/min) |
| Axe C (Couteau) | 10.1° |
| Valeur minimale de programmation | 250 RPM |
| Vitesse maximale | 0-360° |
| Intervalle de mouvement | |
| Axe PT (Pas) | 40.1° |
| Valeur minimale de programmation | 250 RPM |
| Vitesse maximale | 0-360 |
| Intervalle de mouvement | |
| Axe OD (Diamètre Externe) | 49.1° |
| Valeur minimale de programmation | 200 RPM |
| Vitesse maximale | 0-360 |
| Intervalle de mouvement | |
| Programmes chargés en CPU | 99 programmes x 999 lignes |
| Soupeps pneumatique | 3 unités |
| Capteur de position | 2 unités |
| Capacité électrique totale | 21 KW |
| Dimensions de HTC-45CF | 1500 x 1400 x 1800 (mm) |
| Poids net | 2500Kg |

2.2 L'ordinateur indique le temps de cycle pour chaque fabrication de pièce et dispose en mémoire de 35 codes d'erreurs.

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